

GPZ

M I G R A N G E



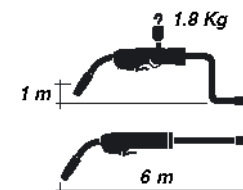
CONTROL BOX



POWER SUPPLY 220 V

TECHNICAL DATA

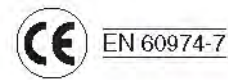
Voltage class	L
Cooling	Air cooled
Wire Ø mm	0.6•0.8•9.0•1.0•1.2•1.6
Voltage supply	24 V DC
Average current	1.15 A
Main shaft RPM	300 giri/min
Range wire feeder speed	3.2 ÷ 20 m/min
Spool size	Ø 102 x 45 mm
Spool hole	Ø 16 mm



SYSTEM	TORCH	CONTROL BOX	CONSUMABLES	DUTY CYCLE 60%
DM0005	MA1559	BX0412	PLUS 15	180A CO ₂ • 150A Mix
DM0010	MA1569	BX0412	PLUS 25	230A CO ₂ • 200A Mix
DM0015	MA1579	BX0412	PLUS 36	300A CO ₂ • 260A Mix
DM0000	MA1549	BX0412	MEGA 1	200A CO ₂ • 160A Mix
-	MA1539	BX0412	MEGA 2	340A CO ₂ • 320A Mix

DECLARATION OF CONFORMITY

The undersigned company Trafimet - Via del Lavoro, 8 - 36020 Castegnero (VI) - Italy - declares that the product identified and described on this page complies with standard EN 60974-7 in accordance with the requirements contemplated by directive EEC 73/23 low voltage.



trafimet®

your welding partner

www.trafimet.com

PLUS 15



The GPZ PLUS 15 uses the same spare parts as the ERGOPLUS 15 torch

PLUS 25



The GPZ PLUS 25 uses the same spare parts as the ERGOPLUS 25 torch

PLUS 36



The GPZ PLUS 36 uses the same spare parts as the ERGOPLUS 36 torch

MEGA 1

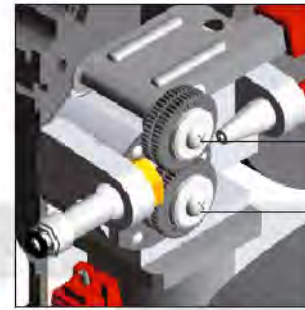


The GPZ MEGA 1 uses the same spare parts as the MEGA 1 torch

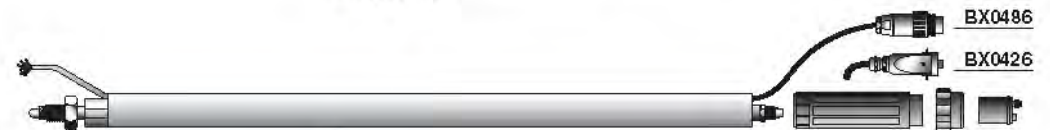
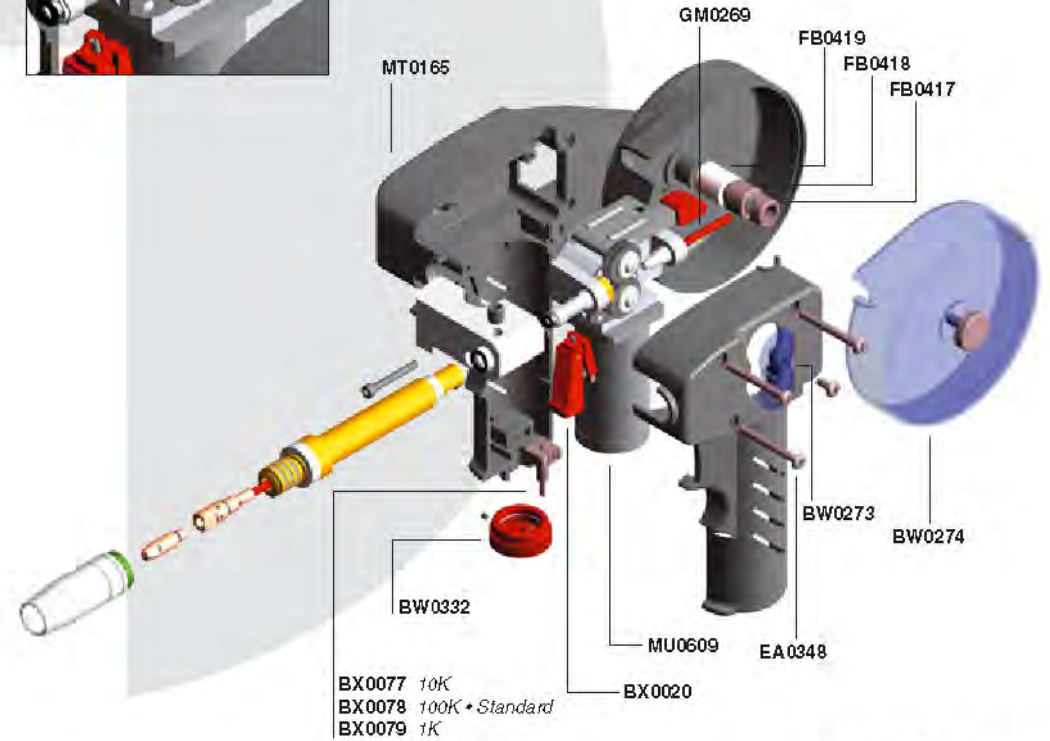
MEGA 2



The GPZ MEGA 2 uses the same spare parts as the MEGA 2 torch



- FA0185 0.8+1.0 Au
- FA0188 1.2 Au
- FA0192 0.6
- FA0195 0.8+1.0 • Standard
- FA0198 1.2



- MH0539 Plus 15
- MH0549 Plus 25
- MH0549 Plus 36
- MH0539 Mega 1



MIG LASTOORTS GPZ 15

Leverancier	artikelnummer Tramex	Omschrijving	Type
MA1559	2232619336	Mig Spool Gun 6M	GPZ 15
BX0412	2232619305	Spoolgun	Controlbox
MC0018	2142607011	Gasmondstuk konisch	Plus 14 + 15
MD0008-09	2132605032	Kontakttip, dun	M6 0,9 MM
FB0117	2162609103	Gasverdeler zonder veer	Plus 15
BW0099	2202619309	Isolation Revolution	Mega 1
FB1508	2232619325	Branderlichaam	GPZ 15
FB1507	2232619324	Alum.behuizing	GPZ Mega 2
EA0220	2232619316	O-Ring	GPZ Alg.
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2

MIG LASTOORTS GPZ 25

Leverancier	artikelnummer Tramex	Omschrijving	Type
MA1569	2232619200	Mig spool gun	Plus 25
BX0412	2232619305	Spoolgun	Controlbox
MC0023	2142607031	Gasmondstuk konisch	Plus 25+350
MD0009-09	2132605045	Kontakttip	M6 0,9 MM
ME0016	2162609303	Gasverdeler M6 35MM	Plus 25+350
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2
EA0304	2162609302	Klemveer	Plus 25+350
MF0205	2232619338	Branderlichaam	GPZ 25
FB1507	2232619324	Alum.behuizing	GPZ Mega 2
EA0220	2232619316	O-Ring	GPZ Alg.
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2

MIG LASTOORTS GPZ 36

Leverancier	artikelnummer Tramex	Omschrijving	Type
MA1579	2232619300	Mig Spool Gun 6M	GPZ 36
BX0412	2232619305	Spoolgun	Controlbox
MC0027	2142607161	Gasmondstuk konisch	Plus 36
MD0005-08	2132605090	Kontakttip	M8 0,8 MM
MD0132	2162609507	Kontakttiphouder lang M8	Plus 36
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2
ME0517	2162609555	Gasverdeler keramisch	Plus 36
MF0206	2232619339	Branderlichaam	GPZ 36
EA0220	2232619316	O-Ring	GPZ Alg.
FB1509	2232619326	Alum.behuizing	GPZ 25/36

MIG LASTOORTS GPZ MEGA 1

Leverancier	artikelnummer Tramex	Omschrijving	Type
MA1549	2232619335	Mig Spool Gun 6M	GPZ Mega 1
BX0412	2232619305	Spoolgun	Controlbox
MC0031	2202611115	Gasmondstuk 13 mm	MEGA 1
MD0008-08	2132605030	Kontakttip, dun	M6 0,8 MM
MD0008-09	2132605032	Kontakttip, dun	M6 0,9 MM
MD0008-10	2132605034	Kontakttip, dun	M6 1,0 MM
MD0008-12	2132605036	Kontakttip, dun	M6 1,2 MM
ME0018	2202611109	Gasverdeler	MEGA 1
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2
BW0099	2202619309	Isolation Revolution	Mega 1
FB1512	2232619328	Branderlichaam	GPZ Mega 1
EA0220	2232619316	O-Ring	GPZ Alg.

MIG LASTOORTS GPZ MEGA 2

Leverancier	artikelnummer Tramex	Omschrijving	Type
MA1539	2232619334	Mig Spool Gun 6M	GPZ Mega 2
BX0412	2232619305	Spoolgun	Controlbox
MC0044	2202611218	Gasmondstuk 16 mm	MEGA 2+3+4
MD0003-08	2202611207	Kontakttip 0,8	MEGA 2
MD0003-09	2202611208	Kontakttip 0,9	MEGA 2
MD0003-10	2202611209	Kontakttip 1,0	MEGA 2
MD0003-12	2202611210	Kontakttip 1,2	MEGA 2
ME0019	2202611205	Gasverdeler	MEGA 2
GM0219	2232619332	Draadspiraal teflon Rood	GPZ Mega 2
MF0210	2232619340	Branderlichaam	GPZ Mega 2
EA0220	2232619316	O-Ring	GPZ Alg.
FB1507	2232619324	Alum.behuizing	GPZ Mega 2

MIG LASTOORTS GPZ ALGEMEEN

Leverancier	artikelnummer Tramex	Omschrijving	Type
FA0185	2232619400	Draadaanvoerrol aluminium	tbv spoolgun 0,8-1,0
FA0188	2232619320	Alum.rol 1,2	GPZ Alg.
FA0192	2232619321	Rol Spool GUN 0,6	GPZ Alg.
FA0195	2232619322	Rol Spool GUN 0,8-1,0	GPZ Alg.
FA0198	2232619323	Rol Spool GUN 1,2	GPZ Alg.
MU0609	2232619344	Draadrol 1,2	GPZ Alg.
BX0020	2162609021	Drukschakelaar	Diverse toortsen
BX0077	2232619312	Potentiometer	GPZ Alg.
BX0078	2232619314	Potentiometer 100K	GPZ Alg.
BX0079	2232619315	Potentiometer 1K	GPZ Alg.
BX0486	2752635036	Amphenol tuchel	7 polig